Homogeneously dispersed, multimetal oxygen-evolving catalysts

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Earth-abundant first-row (3d) transition-metal-based catalysts have been developed for the oxygen-evolution reaction (OER); however, they operate at overpotentials significantly above thermodynamic requirements. Density functional theory suggested that non-3d high-valency metals such as tungsten can modulate 3d metal oxides, providing near-optimal adsorption energies for OER intermediates. We developed a room-temperature synthesis to produce gelled oxy-hydroxide materials with an atomically homogeneous metal distribution. These gelled FeCoW oxy-hydroxide exhibits the lowest overpotential (191 mV) reported at 10 milliamperes per square centimeter in alkaline electrolyte. The catalyst shows no evidence of degradation following more than 500 hours of operation. X-ray absorption and computational studies reveal a synergistic interplay between W, Fe and Co in producing a favorable local coordination environment and electronic structure that enhance the energetics for OER.

Efficient, cost-effective and long-lived electrolysers are a crucial missing piece along the path to fuels synthesized with renewable electricity (1, 2). The bottleneck in improving watersplitting technologies is the oxygen-evolving reaction (OER), where even the most efficient precious-metal catalysts require a substantial overpotential to reach the desired current densities ≥ 10 mA cm⁻² (2, 3). Researchers have explored earth-abundant first-row (3d) transition metal oxides (4-9), including 3d metal oxy-hydroxides (4, 5), oxide perovskites (7), cobalt phosphate composites (6), nickel borate composites (10), and molecular complexes (9, 11). The OER performance of multimetal oxides based on Fe, Co, and Ni is particularly promising, and OER activity often outperforms that of the corresponding single-metal oxides (5, 12-15).

We examined whether multimetal oxide OER catalysts could be improved by systematically modulating their 3d electronic structure. Prior results suggest that the introduction

of additional metals has a limited impact on the behaviour of the 3d metals, likely because their undesired separation into two non-interacting metal oxide phases (16, 17). For modulation, we focus in particular on W, which in its highest oxidation state is a structurally versatile coordination host (9, 11). We began with computational studies aimed at identifying effects of W-modulation of the local coordination environment; and the impacts on the resulting electronic structure and on the consequent energetics of the OER. The OER performance of unary Co, Fe and Ni oxides has been well established both from theory and experiment (14, 15, 18). Previous computational studies show that the OER activity is mainly driven by the energetics of the OER intermediates (*OH, *O, *OOH) on the surfaces, with the O to OH adsorption energy difference being the main descriptor for the observed activity trends among these materials (14, 15, 18). Binary metal oxides such as Ni-Fe and Co-Fe, as well as doped unary oxides, have also been investigated and their activity can also be predicted using the above-mentioned descriptor-based approach (5, 12, 13). Theoretical studies suggest that, for a given unary metal oxide, the energetics of OER intermediates can be modulated by incorporating metal elements, and that these tune thereby the catalytic activity of these materials.

Theoretical calculations of ternary and higher mixtures of oxides have been hindered by the complexity of these materials and the associated computational cost. We simplified our approach by starting from the calculated OER energetics for the pure β-CoOOH, γ-FeOOH and WO₃ phases; and estimating the effect of alloying on the energetics of OER intermediates via simple linear interpolation arguments. Calculations revealed that the adsorption energy of OH is too strong on the FeOOH(010) surface, while it is too weak on the CoOOH(01-12) and WO₃(001) surfaces (Fig. 1A; Supplementary Material for details (19)). To test the interpolation principle, we next calculated the OH adsorption energy on the Fe-doped CoOOH(01-12) surface: this

energy falls approximately halfway between the one obtained for the unary CoOOH(01-12) and FeOOH(010) surfaces. Similarly, adding Co into WO₃(001) or adding W into CoOOH(01-12) led to an averaged OH adsorption energy for the CoWO₄ system (20) and W-doped CoOOH(01-12). By extending this scheme to ternary Co-Fe-W metal-oxide systems, we estimate that FeW-doped CoOOH(01-12) should result in near-optimal *OH energetics for OER.

Next, we performed DFT+U calculations of the energetics of all intermediates (*OH, *O, *OOH) and extracted overpotentials for the set of unary and Fe and W doped surfaces mentioned above (see computational methodology in Supplementary Material (19)). Given the plethora of possible ternary Co-Fe-W oxide alloys, we limited our computational study to the investigation of the above active site motifs, which are also expected to benefit from the interpolation scheme of Fig. 1A. We chose only to study the chemistry of substitutionally metal doped surface sites. All calculated theoretical OER overpotentials shown in the two-dimensional (2D) volcano plot of Fig. 1B support the general validity of the interpolation scheme not just for *OH energetics, but also notably for the O to OH adsorption energy difference, denoted as $\Delta G_{O-}\Delta G_{OH}$. The potential limiting kinetic barriers for the reaction were also experimentally determined (see below) and found to be small compared to thermodynamics (see Supplementary Materials (19)). The tunability of adsorption energies upon alloying would hence allow for significant improvement in OER activity.

We found that the OER activity of the unary pure CoOOH(01-12) surface can be improved via single-site doping with sub-surface Fe atoms. This improvement can be attributed to a change in ΔG_{OH} and also in $\Delta G_{O-}\Delta G_{OH}$ at the Co-site, and can be rationalized by the difference in electron affinity between Co⁴⁺ (at the surface) and Fe³⁺ (subsurface) sites. Furthermore, adding a W dopant in the vicinity of the Co active site of the Fe-doped CoOOH

surface (inset of Fig. 1B) further improves the energetics for OER. The substitution of a W dopant at a Co⁴⁺ site results in (i) migration of protons away from W, which prefers the W⁶⁺ formal oxidation state, toward oxygen at Co sites, and (ii) compressive strain of larger W atoms on the surrounding Co sites. As a result of these geometric and electronic changes, we identified a favorable direct O₂ mechanism for OER with a theoretical overpotential of only 0.4 V compared to the standard electrochemical OOH mechanism. (see computational methodology Supplementary Material for details (19))

In light of these findings, we sought to devise a controlled process to incorporate W⁶⁺ into FeCo oxy-hydroxides in an atomically homogeneous manner. We explored a room-temperature sol-gel procedure that would feature precursors mixed in a homogeneous manner that would be hydrolyzed at a controlled rate to achieve atomic homogeneity. First, we dissolved inorganic metal chloride precursors in ethanol. These were controllably hydrolyzed to produce a multimetal oxy-hydroxide gel via a room-temperature sol-gel process (21) (Fig. 2A). The hydrolysis rates of CoCl₂, FeCl₃ and WCl₆ vary greatly, so very low concentrations of water and propylene oxide were used to tune their hydrolysis independently, a strategy that we anticipated could lead to the desired homogeneous spatial distribution of the three metallic elements (Supplementary Material (19)).

After supercritical drying with CO₂, the gel transformed into an amorphous metal oxyhydroxide powder. From inductively coupled plasma optical emission spectrometry (ICP-OES) analysis, we determined the molar ratio of Fe:Co:W to be 1:1.02:0.70. Atomic-resolution scanning transmission electron microscopy (STEM) performed in high angle annular dark field (HAADF) mode (Fig. 2D and fig. S5A), combined with selected-area electron diffraction (SAED) analysis (Fig. 2C), revealed the absence of a crystalline phase. X-ray diffraction (XRD) (fig. S2A)

further confirmed that the gelled FeCoW is an amorphous phase (19). The STEM measurements show a crumpled and entangled structure composed of nanosheets and nanopores (Fig. 2B). Electron energy loss spectroscopy (EELS) elemental maps with sub-nanometer resolution (Fig. 2E) showed a uniform, uncorrelated spatial distribution of Fe, Co, and W. The statistics of the atom-pair separation distances, obtained from the STEM elemental maps, show that the nearestneighbor separations of all two-metal atom pairs are highly consistent (fig. S3 - S4, and fig. S6A-E) (19). This homogeneity results from (i) the homogeneous dispersion of three precursors in solution and (ii) controlled hydrolysis, the latter enabling the maintenance of the homogeneous phase in the final gel state without phase separation of different metals caused by precipitation. In contrast, conventional processes (17), even when their precursors are homogeneously mixed, result in crystalline products formed heterogeneously from the liquid phase, leading to phase separation caused by lattice mismatch. For structural comparison with prior sol-gel reports that used an annealing step (17), we annealed the samples at 500°C, and then found crystalline phases (HRTEM images fig. S5B, XRD fig. S2B) that included separated Fe₃O₄, Co₃O₄ and CoWO₄. Elemental mapping of this sample (fig. S6 A1-E1) further confirmed the phase separation of Fe from Co and W atoms (Supplementary Material (19)).

We investigated the influence of incorporating W (with its high oxidation state) on the electronic and coordination structures of Fe and Co using x-ray absorption spectroscopy (XAS). We examined (i) conventional layered double hydroxides of FeCo (LDH FeCo) that have the same structure as the state-of-art OER catalysts (LDH NiFe) (22); (ii) FeCo oxy-hydroxides (without W) prepared via the annealing-free sol-gel process (gelled FeCo, labeled G-FeCo); (iii) gelled FeCoW oxy-hydroxides (G-FeCoW); and (iv) annealed G-FeCoW at 500°C (A-FeCoW).

To evaluate the change of oxidation states of metal elements during OER, we performed XAS on G-FeCoW and A-FeCoW samples before and after OER; the latter condition is realized by oxidizing samples at +1.4 V versus the reversible hydrogen electrode (RHE) in the OER region. XAS in total electron yield (TEY) mode provides information on the near-surface chemistry (below 10 nm). We acquired TEY data at the Fe and Co L-edges on samples prepared ex situ. For comparison, on the same samples we also measured in situ XAS (i.e., during OER) at the Fe and Co K-edges via fluorescent yield, a measurement that mainly probes chemical changes in the bulk. TEY XAS spectra in Fig. 3A revealed that the surface Fe²⁺ ions in G-FeCoW had been oxidized to Fe³⁺ at +1.4 V, in agreement with thermodynamic data for Fe. However, the oxidation states of Co in G-FeCoW and A-FeCoW samples were appreciably different at 1.4 V. In G-FeCoW, the valence states of both surface (Fig. 3B) and bulk (Fig. 3C) Co were similar to pure Co³⁺, including only a modest admixture with Co²⁺ (fig. S12): in particular, the Co-K edge profile closely resembled CoOOH (23), consistent with our DFT model. In contrast, in A-FeCoW (in which W is phase-separated), even after a potential of 1.4 V is applied, the surface (Fig. 3B) and bulk (Fig. 3C) manifested a substantially higher Co²⁺ content (fig. S12), consistent with the Co₃O₄ and CoWO₄ phases. These oxides had been found to be much less reactive in DFT simulations (14, 20). The bulk and surface Fe and Co edges profiles were shown in fig. S7-S11 and discussed in Supplementary Material (19).

The white lines of W L₃-edge XANES spectra of all samples in Fig. 3D show that W in G-FeCoW and A-FeCoW samples before and after OER has a distorted WO₆ octahedral symmetry (24). The W L₃ amplitude in pre-OER A-FeCoW was low, a finding attributable to the loss of bound water during annealing (24). When a +1.4 V bias was applied, the W L₃ intensity in G-FeCoW increased, indicating that the valence of W decreases, consistent with increased

distortion of WO₆ octahedra (24). This result agrees with the results of DFT wherein W-doped CoOOH(01-12) is expected to produce W residing in a lower oxidation state. These results indicate that Fe and Co also inversely influence W in the homogeneous ternary metal oxyhydroxides.

In situ extended x-ray absorption fine structure (EXAFS) (see fig. S13-14) on G-FeCoW showed a significant decrease in Co-O bond distance, from 2.06 to 1.91 Å after a potential of 1.4 V was applied. This decrease is consistent with the reported results that the Co-O bond distance in CoOOH is shorter than that in Co(OH)₂ (23). EXAFS data at the Fe edge in G-FeCoW show the same trend (see fig. S15-16). Ex situ EXAFS data before OER are also shown in fig. S17-20 and Table S3. In contrast, the local structural arrangement in A-FeCoW remains unchanged at 1.4 V. Overall, we conclude that Co in the G-FeCoW structure is more readily oxidized to high valence, consistent with G-FeCoW being more active than the control annealed samples.

We compared the OER performance of our gelled sample G-FeCoW with that of the reference samples G-FeCo, LDH FeCo and A-FeCoW. Representative OER currents of the samples were measured for spin-coated thin films (thickness ~ 30 nm, fig. S21) (19) on a well-defined Au(111) single-crystal electrode (Fig. 4A) in 1 M KOH aqueous electrolyte at a scan rate of 1 mV s⁻¹ (currents are uncorrected and thus include the effects of resistive losses incurred within the electrolyte). The G-FeCoW-on-Au(111) required an overpotential of only 315 mV at 10 mA cm⁻² (Table 1, all current densities based on projected geometric area). This potential is 114 mV lower than that of precipitated FeCo LDH fabricated for the present study. When W was not introduced, the resultant G-FeCo gelled catalyst required an additional overpotential of 31 mV to reach a similar current density. When the gelled sample was subjected to a postsynthetic

thermal treatment (500°C anneal), the overpotential of the FeCoW electrode increased to 405 mV at 10 mA cm⁻².

To assess the impact of the electrode support and compare the performance of the new catalysts with state-of-art NiFeOOH, we tested on glass carbon electrode (GCE) using the identical three-electrode system and with a catalyst loading mass of 0.21 mg cm⁻². The trend of the overpotentials remains the same (Fig. S22), with the G-FeCoW-on-GCE electrode requiring an overpotential of 223 mV at 10 mA cm⁻². Without carbon additives, and without *iR* corrections, the G-FeCoW catalyst consistently outperforms the best oxide catalysts previously reported (*4*, 22, 25) (Table 1).

Next we investigated whether the OER-performance of G-FeCoW originates from intrinsic catalytic activity of multimetal active sites or exclusively from an enhanced surface area. We analyzed the Brunauer-Emmett-Teller (BET) surface area, which allowed us to report normalized kinetic current density (referred to as specific activity) as a function of potential versus RHE (7). We confirmed that the intrinsic activity of G-FeCoW is notably higher than that of the controls, and also higher than those previously reported (fig. S26) (7).

The intrinsic activity of G-FeCoW was further confirmed by determining the mass activities and turnover frequency (TOFs) for this catalyst. We used data obtained on GCE with 95% iR correction at $\eta = 300$ mV (Note: unless otherwise stated, remaining data in this work are not corrected by 95% iR). As shown in Table 1, tables S5 and S9 (19), the G-FeCoW catalysts on GCE exhibit TOFs of 0.46 s⁻¹ per total 3d metal atoms and mass activities of 1175 A g⁻¹ (considering the total loading mass on the lower limiting case). If only considering electrochemically active 3d metals or mass (obtained from the integration of Co redox features) (26), G-FeCoW catalysts exhibit a much higher TOFs of 1.5 s⁻¹ and 3500 A g⁻¹. These are > three

times above the TOF and mass activities of the optimized control catalysts and the repeated the state-of-art NiFeOOH (see table S9) (5, 26).

To assess the kinetic barriers involved in OER, we studied the effect of temperature on the performance of the catalysts (fig. S27). OER proceeds more rapidly at elevated temperatures, reflecting the exponential temperature dependence of the chemical rate constant (27). The Arrhenius plots at $\eta = 300$ mV for four different catalysts (Fig.4D) allowed us to extract electrochemical activation energies that agree well with values reported previously (Table 1) (27). We found that G-FeCoW has the lowest apparent barrier value of 49 kJ mol⁻¹. The similar data obtained for all catalysts suggests that OER proceeds via the same potential-determining step on all catalysts investigated herein.

To obtain a highly efficient catalytic electrode, we increased the conductivity of the substrate by loading our catalysts on a nickel foam that was covered with gold to avoid any spurious effects arising from interaction of the catalyst with Ni. The activity trends of catalysts remained the same as observed on the Au(111) surface and GCE, while the absolute performance of each sample was substantially improved (Fig. 4B). The G-FeCoW showed a low overpotential of 191 mV at 10 mA cm⁻² on the gold-plated nickel foam (projected geometric area, Table 1). Based on the above discussion and the overpotentials on Au(111), gold foam, GCE, and FTO (Fig. 4C, fig. S30 and table S6), it can be seen that the catalytic activity of G-FeCoW is much higher than that of the annealed control (A-FeCoW), gelled FeCo without W (G-FeCo), and the LDH FeCo having the same structure as the state-of-art LDH NiFeOOH OER catalysts.

The operating stability of the OER catalysts is essential to their application (28). To characterize the performance stability of the G-FeCoW catalysts, we ran water oxidation on the catalyst deposited on gold-plated Ni foam under constant current of 30 mA cm⁻² continuously for

550 hours. We observed no appreciable increase in potential in this time interval (Fig. 4E, F). To check that the catalyst remained physically intact, we tested in situ its mass using the electrochemical crystal microbalance (EQCM) technique (fig. S31-32), and also assessed whether any metal had leached into the electrolyte using inductively coupled plasma atomic emission spectroscopy (ICP-AES, fig. S33-36, table S7). Following the completion of an initial burn-in period in which (presumably unbound) W is shed into the electrolyte, we saw stable operation, and no discernible W loss. EELS mapping of G-FeCoW after OER (fig. S37) indicates that the remaining W continues to be distributed homogeneously in the sample. By measuring the O₂ evolved from the G-FeCoW/gold-plated Ni foam catalyst, we also confirmed the high activity throughout the entire duration of stability test, obtaining quantitative (i.e. unity Faradaic efficiency) gas evolution of O₂ to within our available +/- 5% experimental error (Fig. 4F). These findings suggest that modulating the 3d transition in metal oxy-hydroxides using a suitable transition metal, one closely atomically coupled through homogeneous solid-state dispersion, may provide further avenues to OER optimization.

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provisional patent application #62288648 re: the preparation of multi-metal catalysts for oxygen evolution.

Supplementary Materials

Materials and Methods

Figs. S1 to S43

Table S1 and S9

References (31-56)

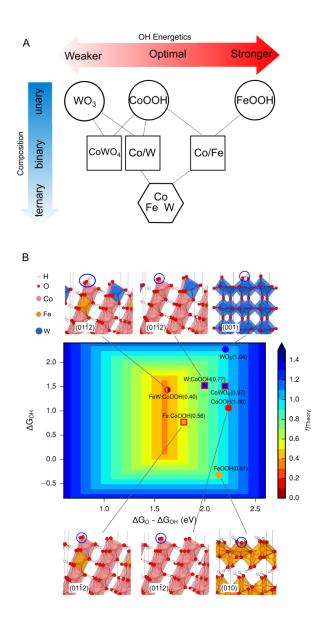


Fig. 1. Tuning the energetics of OER intermediates via alloying. (A) Change in adsorption energetics (ΔG_{OH}) as function of increasing composition obtained by interpolation between calculated pure phases: WO₃ (001), CoOOH (01-12), FeOOH (010) and CoWO₄ (010)(20). (B) DFT+U calculated OER activities of pure and W-doped CoFe oxy-hydroxides and W oxides. The optimum is obtained for WFe-doped β-CoOOH (see also Table S1 for details). The insets show the optimized structures and location of dopants and active sites at potential limiting step. For DFT+U methodology and detailed information about these systems please refer to Supplementary Material.

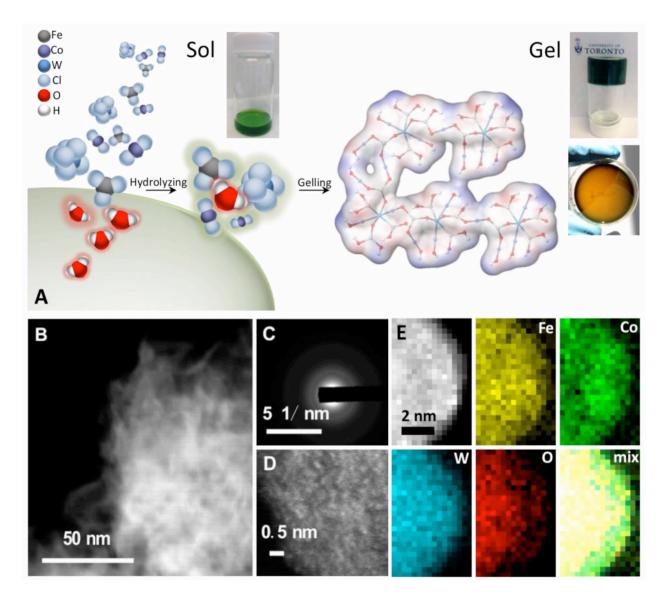


Fig. 2. Preparation of G-FeCoW oxy-hydroxides catalysts. (A) Schematic illustration of preparation process for the gelled structure and pictures of corresponding sol, gel and gelled film. (B) High-angle-annular-dark-field (HAADF) STEM image of nanoporous structure of G-FeCoW. (C) Selected area electron diffraction (SAED) pattern. (D) Atomic-resolution HAADF-STEM image. (E) Electron energy loss spectroscopy (EELS) elemental mapping from G-FeCoW oxy-hydroxide sample.

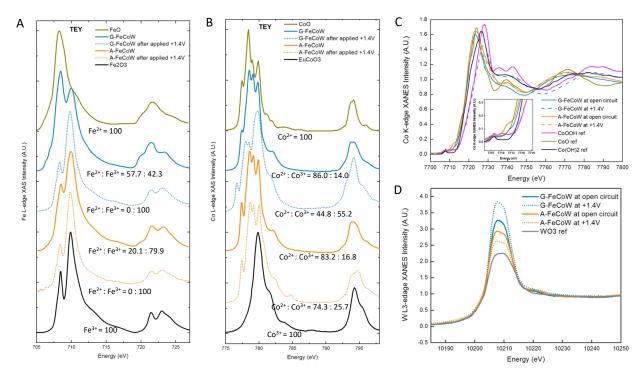


Fig. 3. Surface and bulk X-ray absorption spectra of G-FeCoW oxy-hydroxides catalysts and A-FeCoW controls. (A) Surface sensitive TEY XAS scans at the Fe L-edge before and after OER at +1.4 V (vs. RHE), with the corresponding molar ratio of Fe²⁺ and Fe³⁺ species. (B) Surface sensitive TEY XAS scans at the Co L-edge before and after OER at +1.4 V (vs. RHE). (C) Bulk Co K-edge XANES spectra before and after OER at +1.4 V (vs. RHE); Inset is the zoomed in pre-edge profiles; The Co K-edge data of Co(OH)₂ and CoOOH are from (29). (D) Bulk W L3-edge XANES spectra before and after OER at +1.4 V (vs. RHE).

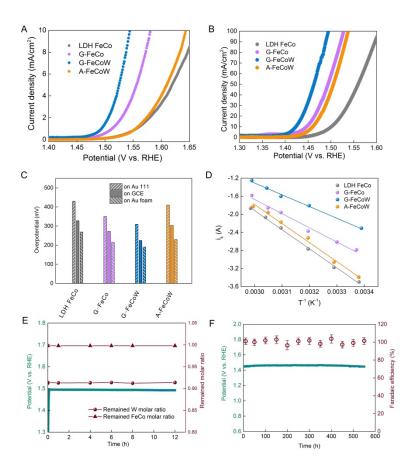


Fig. 4. Performance of G-FeCoW oxy-hydroxide catalysts and controls in three-electrode configuration in 1 M KOH aqueous electrolyte. The OER polarization curve of catalysts loaded on two different substrates with 1 mV s⁻¹ scan rate, without iR-correction: (A) Au(111) electrode; (B) gold-plated Ni foam. (C) Overpotentials obtained from OER ploarization curves at the current density of 10 mA cm⁻² tested on Au(111), glass carbon and gold-plated Ni foam, respectively, without iR-correction. (D) Arrhenius plot of the kinetic current at $\eta = 300$ mV, tested on Au(111), without iR-correction. (E) Chronopotentiometric curves obtained with the G-FeCoW oxy-hydroxides on gold-plated Ni foam electrode with constant current densities of 30 mA cm⁻², and the corresponding remaining metal molar ratio in G-FeCoW oxy-hydroxides on gold-plated Ni foam electrode with constant current densities of 30 mA cm⁻², and the corresponding Faradaic efficiency from gas chromatography measurement of evolved O₂.

Table 1. Comparison of catalytic parameters of gelled FeCoW and controls

	On gold foam	On glass carbon		On Au(111)		
Samples	Overpotentiala	Overpotentiala	TOFb	Overpotential ^a	△H (kJ mol ⁻¹)	Reference
	(mV)	(mV)	(s ⁻¹)	(mV)	at η=300 mV	
LDH FeCo	279 (-/+8)	331 (-/+3)	0.0085	429 (-/+4)	81	This work
Gelled-FeCo	215 (-/+6)	277 (-/+3)	0.043	346 (-/+4)	60	This work
Gelled-FeCoW	191 (-/+3)	223 (-/+2)	0.46 (- /+0.08)	315 (-/+5)	49	This work
Annealed- FeCoW	232 (-/+4)	301 (-/+4)	0.17	405 (-/+2)	80	This work
Amorphous- FeCoO _x ^c		300				(4)
LDH NiFe		300	0.07			(25)
СоООН				550		(23)
IrO_2		260	0.05			(25)
NiFeOOH		340			66 (-/+5)	(27)
Ni ₆₀ Co ₄₀ oxides		263			72.6 ^d	(30)
NiFe LDH/ GO		210	0.1			(22)

a: obtained at the current density of 10 mA cm^{-2} , without iR-correction; b: obtained at 95% iR-corrected overpotential = 300 mV, assuming all loaded 3d-metal atoms as active sites; c: got from the LSV plots at the current density of 4 mA cm⁻² in 0.1 M KOH aqueous solution;

d: obtained at 280 mV in 1M NaOH aqueous solution.